Securities and Exchange Commission, Washington, D.C. 20549
Schedule 13G
Under the Securities Exchange Act of 1934
(Amendment No. )*
(Name of Issuer) Simon Ppty Group Inc New
(Title of Class of Securities) Pfd Conv 16%
(CUSIP Number) 828806802
(Date of Event Which Requires Filing of this Statement) Year-End Filing
Check the appropriate box to designate the rule pursuant to which this Schedule is filed:
<pre>[x] Rule 13d-1(b) [ ] Rule 13d-1(c) [ ] Rule 13d-1(d)</pre>
*The remainder of this cover page shall be filled out for a reporting person's initial filing on this form with respect to the subject class of securities, and for any subsequent amendment containing information which would alter the disclosures provided in a prior cover page.  The information required in the remainder of this cover page shall not be deemed to be ``filed'' for the purpose of Section 18 of the
Securities Exchange Act of 1934 (``Act'') or otherwise subject to the liabilities of that section of the Act but shall be subject to all other provisions of the Act (however, see the Notes).
CUSIP No. 828806802
(1) Names of reporting personsHarris Financial Corp I.R.S. Identification Nos. of above persons (entities only) 51-0275712
<ul><li>(2) Check the appropriate box if a member of a group</li><li>(a)</li><li>(b) x</li></ul>
(3) SEC use only
(4) Citizenship or place of organization
Number of shares beneficially owned by each reporting person with: (5) Sole voting power425,000
(6) Shared voting power0
(7) Sole dispositive power425,000
(8) Shared dispositive power0
(9) Aggregate amount beneficially owned by each reporting person 425,000
(10) Check if the aggregate amount in Row (9) excludes certain shares (see instructions)
(11) Percent of class represented by amount in Row (9)5.589%
(12) Type of reporting person (see instructions)HC
PageofPages Item 1(a) Name of issuer:
Simon Ppty Group Inc New
Item 1(b) Address of issuer's principal executive offices:
225 West Washington Stret

Indianapolis 46204-3438

- 2(a) Name of person filing: Harris Financial Corp
- 2(b) Address or principal business office or, if none, residence: 111 W. Monroe Street

P. O. Box 755

Chicago, IL 60690

- 2(c) Citizenship: A Delaware Corporation
- 2(d) Title of class of securities: Pfd Conv 16%
- 2(e) CUSIP No.: 828806802
- Item 3. If this statement is filed pursuant to Secs. 240.13d-1(b) or 240.13d-2(b) or (c), check whether the person filing is a:
- (a) [ ] Broker or dealer registered under section 15 of the Act (15 U.S.C. 780).
- (b) [X] Bank as defined in section 3(a)(6) of the Act (15 U.S.C. 78c).
- ] Insurance company as defined in section 3(a)(19) of the (c) [ Act (15 U.S.C. 78c).
- (d) [ ] Investment company registered under section 8 of the Investment Company Act of 1940 (15 U.S.C 80a-8).
- (e) [ ] An investment adviser in accordance with Sec. 240.13d-1(b)(1)(ii)(E);
- (f) [ ] An employee benefit plan or endowment fund in accordance with Sec. 240.13d-1(b)(1)(ii)(F);
- (g) [X] A parent holding company or control person in accordance with Sec. 240.13d-1(b)(1)(ii)(G);
- (h) [ ] A savings associations as defined in Section 3(b) of the Federal Deposit Insurance Act (12 U.S.C. 1813);
- (i) [ ] A church plan that is excluded from the definition of an investment company under section 3(c)(14) of the Investment Company Act of 1940 (15 U.S.C. 80a-3);
  - (j) [ ] Group, in accordance with Sec. 240.13d-1(b)(1)(ii)(J).

## Item 4. Ownership

- (a) Amount beneficially owned: 425,000
- (b) Percent of class: 5.589%
- (c) Number of shares as to which the person has:
- (i) Sole power to vote or to direct the vote 425,000
- (ii) Shared power to vote or to direct the vote 0
- (iii) Sole power to dispose or to direct the disposition of 425,000
- (iv) Shared power to dispose or to direct the disposition of 0
- Item 5. Ownership of 5 Percent or Less of a Class. If this statement is being filed to report the fact that as of the date hereof the reporting person has ceased to be the beneficial owner of more than 5 percent of the class of securities, check the following [ ]. See Exhibit 2
- Item 6. Ownership of More than 5 Percent on Behalf of Another Person.
- Item 7. Identification and Classification of the Subsidiary Which Acquired the Security Being Reported on by the Parent Holding Company or Control Person.

Harris Financial Corp., a Parent Holding Company,

111 W. Monroe St.

P.O. Box 755

Chicago, Ill 60690

Filing on behalf of the following subsidiaries:

BMO Nesbitt Burns, Inc., a broker-dealer

One First Canadian Place

7th Floor

Toronto, Ontario CANADA

M5X 1H3

Jones Heward Investments Inc., a Parent Holding Company Royal Trust Tower

77 King Street West

Suite 4200

Toronto, Ontario CANADA

BMO Harris Investment Management Inc., an investment adviser 1 First Canadian Place 9th Floor Suite 915 Toronto, Ontario CANADA M5K 1H3 Jones Heward Investment Counsel Inc., an investment adviser Royal Trust Tower 77 King Street West Suite 4200 Toronto, Ontario CANADA M5K 1J5 BMO Investorline Inc. FCP 20th Floor Toronto, Ontario CANADA M5X 1A1 Jones Heward Funds, Canadian mutual funds Royal Trust Tower 77 King Street West Suite 4200 Toronto, Ontario CANADA M5K 1J5 The Pension Fund Society of the Bank of Montreal, a Canadian pension fund Corporate Secretary's Department First Canadian Place 23rd Floor Toronto, Ontario CANADA M5X 1A1 BMO Guardian Funds Commerce Court West Suite 4100 Toronto, Ontario Canada M5L 1E8 Harris Investment Management, Inc. 190 South LaSalle Street P.O. Box 755 Chicago, Ill 60690 **BMO Trust Company** 302 Bay Street 7th Floor Toronto, Ontario Canada M5X 1A1 BMO Investments, Inc 302 Bay Street 10th Floor Toronto, Ontario Canada M5X 1A1 BMO Mutual Funds 302 Bay Street 10th Floor Toronto, Ontario, Canada M5X 1A1 BMO Capital Markets Corp 3 Times Square 28th Floor New York, N.Y. 10036 BMO Nesbitt Burns Trading Corp, S.A. 3 Times Square 28th Floor New York, N.Y. 10036 Harris Financial Corp 111 W. Monroe Street Chicago, Ill 60690

Sullivan Bruyette Speros & Blaney

8180 Greensboro Drive Suite 1100 McLean Va. 22102

BMO Financial Products Corp 3 Times Square 28th Floor New York, New York 10036

Bank of Montreal Securities Canada, Inc One First Canadian Place 3rd Floor Toronto, Ontario, Canada M5X 1A1

BMO Nesbitt Burns Corporation Ltd. One First Canadian Place 4th Floor Toronto, ontario, Canada M5X 1H3

BMO Nesbitt Burns Equity Partners Inc. 100 King Street West One First Canadian Place 6th Floor Toronto, Ontario, Canada M5X 1H3

First National Bank & Trust - Indiana 101 W. Sycamore St. Kokomo Ind. 46901

Harris Investor Services 311 W. Monroe Street Chicago, Ill 60603

Bank of Montreal Holdings Inc. 350 7th Avenue S.W. Calgary, Alberta , Canada T2P 3N9

Stoker Ostler Wealth Advisors 400 North Scottsdale Road Suite 2600 Scottsdale, Arizona 85251

And filing on behalf of its parent:

Bank of Montreal 1 First Canadian Place Toronto, Ontario Canada MX5 1A1

Item 8. Identification and Classification of Members of the Group See Exhibit 2  $\,$ 

Item 9. Notice of Dissolution of Group. Not Applicable

Item 10. Certification

By signing below I certify that, to the best of my knowledge and belief, the securities referred to above were acquired and are held in the ordinary course of business and were not acquired and are not held for the purpose of or with the effect of changing or influencing the control of the issuer of the securities and were not acquired and are not held in connection with or as a participant in any transaction having that purpose or effect.

After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this statement is true, complete and correct.

Dated: December 13, 2009

HARRIS FINANCIAL CORP.

BY: (Terry Jenkins)
Terry Jenkins
SVP & Head of Private Bank US

Schedule 13G Exhibit 1

BMO Nesbitt Burns Trading Corp S.A. is a wholly owned subsidiary of Bank of Montreal Holding Inc., which is a wholly-owned subsidiary of Bank of Montreal.

BMO Nesbitt Burns, Inc. is a wholly-owned subsidiary of BMO Nesbitt Burns Corporation Limited, which is a wholly-owned subsidiary of Bank of Montreal Securities Canada Limited, which is a wholly-owned subsidiary of Bank of Montreal Holding Inc., which is a wholly-owned subsidiary of Bank of Montreal.

Jones Heward Funds are Canadian mutual funds advised by Jones Heward Investment Counsel, which is a wholly-owned subsidiary of BMO Harris Investment Management Inc, which is a subsidiary of Jones Heward Investments Inc., which is a subsidiary of BMO Nesbitt Burns Inc. and the Bank of Montreal.

The Pension Fund Society of the Bank of Montreal is a Canadian pension fund advised by Jones Heward Investment Counsel, which is a wholly-owned subsidiary of BMO Harris Investment Management Inc, which is a subsidiary of Jones Heward Investments Inc., which is a subsidiary of Nesbitt Burns Inc. and the Bank of Montreal.

BMO Guardian Funds is a wholly-owned subsidiary of Bank of Montreal.

First Canadian Mutual Funds are Canadian mutual funds advised and managed by Jones Heward Investment Counsel, BMO Harris Investment Management Inc, and First Canadian Funds Inc., which are wholly-owned direct or indirect subsidiaries of Bank of Montreal.

Jones Heward Investment Counsel is a wholly-owned subsidiary of BMO Harris Investment Management Inc, which is a wholly-owned subsidiary of Jones Heward Investments Inc., which is a wholly-owned subsidiary of Bank of Montreal and Nesbitt Burns Inc.

Pursuant to Rule 13d-1(k)(1)(iii), Bank of Montreal, Bank of Montreal Holding Inc., Bank of Montreal Securities Canada Limited, BMO Nesbitt Burns Corporation Limited, BMO Nesbitt Burns Inc., Jones Heward Funds, The Pension Society of the Bank of Montreal, First Canadian Funds Inc., First Canadian Mutual Funds, Jones Heward Investment Counsel Inc., Jones Heward Investment Management Inc., Jones Heward Investments Inc., BMO Nesbitt Burns Trading Corp, S.A., HIM first Canadian funds, BMO Financial, Inc, and BMO Guardian Funds, agree to this filing of Schedule 13G by Harris Financial Corp.
This exhibit is submitted as proof of their agreement and authorization for Harris Financial Corp. to file on their behalf.

Dated: December 13, 2009

BANK OF MONTREAL

BY: (Simon Fish) Simon Fish

EVP & General Counsel Legal & Financial

BANK OF MONTREAL HOLDING INC.

BY: (Chris Begy)
Chris Begy
Vice President, Chief Accountant

Harris Financial Corp

By: (Terry Jenkins)
Terry Jenkins
SVP & Head of Private Bank US

BMO Nesbitt Burns, Inc

By: (Robert Allair)
Robert Allair
Vice President and Managing director

Jones Heward Investments, Inc.

By: (Barry Cooper)
Barry Cooper
President & CEO

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BMO Harris Investment Management Inc.
     (Yannick Archambault)
By:
      Yannick Archambault
     VP & National Director
Jones Heward Investment Counsel Inc.
      (Dirk McRobb)
By:
       Dirk McRobb
      SVP, Chief Administrative Officer, Chief Compliance Officer
BMO Investorline Inc.
By:
      (Tom Flanagan)
       Tom Flanagan
      President and CEO
The Pension Fund Society of the Bank of Montreal
By:
      (Claire Kyle)
       Claire Kyle
      Director
BMO Guardian Funds
      (Stuart Freeman)
By:
       Stuart Freeman
      Chief Financial Officer
Harris Investment Management Inc.
      (Barry McInerney)
By:
       Barry McInerney
       President & CEO
BMO Trust Company
      (Carol Neal)
By:
       Carol Neal
      Chief Financial Officer
BMO Investments, Inc
By:
      (Ed Legzdins)
      Ed Legzdins
      President and CEO
BMO Capital Markets Corp
By:
      (Ivan Gerstein)
       Ivan Gerstein
      VP - IBG Finance
BMO Nesbitt Burns Trading Corp, S.A.
      (Ivan Gerstein)
By:
       Ivan Gerstein
      VP - IBG Finance
Sullivan Bruyette Speros & Blaney
      (Greg Sullivan)
By:
       Greg Sullivan
      Managing Director
Bank of Montreal Securities Canada Ltd.
By:
      (Pierre Greffe)
       Pierre Greffe
       Executive Vice President - Finance
BMO Nesbitt Burns Corporation Ltd.
By:
      (Robert Allair)
       Robert Allair
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Vice president & Managing Director

BMO Nesbitt Burns Equity Partners Inc.

(Brian Staffen)

By:

Brian Staffen CFO

## BMO Mutual Funds

By: (Ed Legzdins) Ed Legzdins

President

BMO Financial Products Corp

By: (Ivan Gerstein)

`Ivan Gerstein´ VP - IBG finance

Harris Investor Services

By: (Michael Miroballi)
Michael Miroballi

President & COO

Stoker Ostler Wealth Advisors

By: (Greg D. Ostler)

Greg D. Ostler Managing Director

Schedule 13G Exhibit 2

This Schedule is being filed by Harris Financial Corporation, its parent company, Bank of Montreal.